OPEN TENDER ENQUIRY NO:  BCL/Weld./AW/2020  Date:23/01/2020

Sealed Tenders are invited in two bid system for Supply of 2 nos. Submerged Arc Welding Machine and 1 no. Beam welding machine for ANGUS WORKS OF BCL.

1. Tender condition and issue of tender documents: Interested parties can get the tender documents from the office of Purchase department, Braithwaite & Co. Ltd., 5, Hide Road, Kolkata – 43 on all working days on payment of Rs. 1000/- (Rupees one thousand Only) by Bank Draft / Pay Order in favour of “Braithwaite & Co. Ltd.” payable at Kolkata towards cost of tender document.

2. Closing of tender Box: 14.30 hrs. On 13/02/2020
Opening of Part-I bid of the tender: 15.00 hrs. On 13/02/2020

The offer should comprise of parts as under:
Part-I : Techno-commercial bid & E.M.D
Part-II : Price bid

Both Part – I & part – II shall be inserted separately in two (2) envelopes, sealed and super-scribed with Tender No. and Part No. These two bids shall be put in a 3rd envelope, sealed & super-scribed with Tender No. & Due Date.

Sealed Tender, addressed to Dy. Manager (Purchase), Braithwaite & Co. Ltd., 5, Hide Road, Kolkata – 700 043 may be dropped in our Tender Box No. 1 (in case of hand delivery) or may be sent by Registered post but must reach us Positively within 13/02/2020 up to 14.30 hrs. No offer shall be accepted after closing of the Tender Box in whatsoever mode of receipt. It is the responsibility of the Bidder to ensure that their offer is dropped in proper Tender Box within stipulated time.

The techno commercial bid shall be opened on 13/02/2020 at 15.00 hrs. Bidders may depute their authorized representative during opening of the tender. The price bid shall be opened for techno-commercially acceptable bidders for which opening date and time will be intimated in due course.

Tender documents can also be downloaded from our website www.braithwaiteindia.com. Bidders quoting against documents downloaded from website should submit a DD / Pay Order of Rs. 1000/- along with Techno-commercial Bid towards cost of tender documents failing which their offer will not be considered. The cost of tender may be waived on request of the tenderer who is a State SSI unit, SSI unit registered with NSIC, MSME Units and RDSO approved Vendors.

For Braithwaite & Co. Ltd.

Dy. Manager (Purchase)
OPEN TENDER ENQUIRY NO: BCL/Weld./AW/2020  
Date: 23/01/2020

Section 1

INSTRUCTIONS TO THE BIDDERS

A. General Instructions

1. Scope of Bid

1.1 Each Bidder shall submit only one Bid.

1.2 Tender documents are not transferable.

2. Cost of Bidding

2.1 The Bidder shall bear all costs associated with the preparation and submission of his Bid, and BCL will in no case be responsible and liable for those costs.

3. Site visit

3.1 In case the Bidder is required to visit the site as a requirement for pre-bid survey, the bidder, at his own responsibility and risk is encouraged to visit and examine the Site of Works and its surroundings and obtain all information that may be necessary for preparing the Bid and entering into a Contract for execution of the jobs. The costs of visiting the Site shall be at the Bidder’s own expense.

B. Bidding Documents

4. Content of Tender Document

4.1 The set of Bidding documents comprises the documents listed below:

   - Section 1  Instruction to the Bidders
   - Section 2  Eligibility criteria, Scope of job, Technical Specifications, Schedule of Price
   - Section 3  Terms & Conditions of contract

5. Clarification of Bid Document

5.1 For any queries on Bid documents, the prospective Bidder may contact Dy. Manager (Purchase) not later than 14 days prior to deadline for submission of tenders.

5.2 Any time prior to the deadline of submission of Bids, BCL may amend the Bid documents by issuing addenda / corrigenda. An addenda / corrigenda thus issued will be notified by BCL in the website.

C. Preparation of Bids

6. Language of Bid

6.1 All documents relating to the Bid shall be in the English language.
7. Documents comprising the Bids

7.1 The Bid submitted by the Bidder shall comprise the following:

i) The PRICE BID wherein the Bidder shall fill in the rates duly signed and stamped by the Bidder on each page.

ii) The TECHNO-COMMERCIAL BID wherein the Bidder shall give all the details of techno-commercial information as asked in this tender.

iii) Specifications duly signed and stamped by the Bidder on each page.

8. Bid prices

8.1 The quoted rates shall be as per scope & terms & conditions of tender & in line with the price bid format considering working with site constraints & working with full compliance to all requirement, restrictions etc. from all relevant authorities, unless or otherwise specified in the tender document.

8.2 The item rate quoted by the Bidder shall be fixed for the duration of the Contract and shall not be subject to adjustment on any account whatsoever.

8.3 The rates and the prices are to be given in Indian Rupees.

9. Bid Validity

9.1 Bids / Offers shall have the validity period of 90 Days from the tender closing date.

10. Earnest Money Deposit (EMD)

10.1 Bidders shall furnish Rs.25000/- (Rupees twenty five Thousand only) as EMD in the form of crossed account payee demand draft / Pay Order drawn in favour of Braithwaite & Co Ltd. payable at Kolkata, or in the form of Bank Guarantee. In case of Bank Guarantee the validity period initially be 90 days from the date of opening of tender. Bids / Offers without EMD will not be considered. EMD of unsuccessful bidders will be returned immediately after finalization of the tender and shall be interest free. In case of a successful bidder, the same shall be retained by the Company till submission of security deposit or if so decided by the bidder to be adjusted against Security Deposit for the said tender.

10.2 Units registered with DGS&D, SSI units registered with NSIC, MSME units and PSU units / RDSO approved vendors may be exempted from submission of EMD.

10.3 EMD is liable to be forfeited if the bidder withdraws or amends, impairs or derogates from the tender in any respect within the period of validity of this tender.

11. Format and Signing of Bid

11.1 The Bidder shall prepare the Bid as specified above.

11.2 The Rate in the Bid shall be typed or written in indelible ink and shall be signed by a person or persons duly authorized to sign on behalf of the Bidder. All pages of the Bid where entries or amendments have been made shall be signed by the person or persons signing the Bid.

11.3 The Bid shall contain no alterations or additions, except those to comply with instructions issued by BCL, or as necessary to correct errors made by the Bidder, in which case such corrections shall be signed by the person or persons signing the Bid.
D. Submission of Bids

12.1 Offer must be submitted in two parts, each offer securely sealed separately in Two Envelopes Part - I & Part - II as stated below:

Part-I: Techno-Commercial Bid
This Envelope superscribing the Tender No, Part No, Due date & Time should contain the following:

i) Signed & stamped Technical Bid in Original

ii) Acceptance on clauses of Tender Enquiry, GT&C & ST&C duly stamped, signed & filled ‘Accepted OR Not Accepted’ as applicable in the confirmatory matrix given in Annexure.

iii) Price schedule BLANKING the PRICES but clearly indicating ‘QUOTED / UNQUOTED’ as applicable against each of the listed item in the prescribed format duly Stamped & Signed

iv) Bidders Company Profile and Shop & Establishment registration certificate.

v) Copies of valid Registration or Approval certificates in case of Bidder’s firms registered with NSIC / DGS & D/ MSME for the tendered job. In case of MSME vendors, they should submit the UAN number. In absence of the same, the vendor shall not be considered as MSE vendor.

vi) Details of other statutory requirements like GST, PAN etc.

vii) Bank details for payment by RTGS in the format enclosed.

viii) Proof of payment of Tender Fee.

ix) EMD as per tender conditions.

x) The Bidder must sign the Integrity Pact as given in Annexure A & submit the same in original along with Techno-commercial Bid.

Part-II: Price Bid
This securely sealed Envelope superscribing Tender Enquiry No., Part No, Due date & Time should contain only the PRICES for each of the listed items strictly in the prescribed format provided with the tender. If the space provided is not sufficient, bidder may attach additional sheets. Offer in any other format shall not be considered. Price of spares, wherever asked in the tender, should be quoted in a separate sheet as mentioned in the tender & should be enclosed in the price bid.

12.2 Both these securely closed Envelopes i.e. Part-I & Part-II along with EMD should be put in a Third Bigger Envelope securely sealed, Super scribed with Tender No., Due date, time, and addressed to, and should be Submitted or Deposited at the following designated place.
   Braithwaite & Co Ltd, 5 Hide Road, Kolkata 700043

12.3 The bids may also be sent by Speed Post / Courier Service well in advance so as should reach BCL well before the due date and time. Timely submission of the Bids in the respective Tender Box is the responsibility of the bidders and no reasons / excuses in this regard will be entertained by BCL. No offer shall be accepted after closing of Tender Box.

13. Deadline for Submission of the Bids

13.1 Bids must be received by BCL at the address given above & before the time specified in the Tender.

13.2 BCL may extend the deadline for submission of Bids by issuing an amendment indicating the revised deadline. The same will be notified in the website.
14. Bid Rejection Criteria:

14.1 Following bids shall be categorically rejected:

1) The Bids received after tender closing date and time.
2) Bids received without EMD (other than those who are exempt from payment of EMD), as specified in the tender.
3) Any alterations, overwriting observed in Price Bid or if Price Bid is found in open condition or in Techno-commercial Bid.
4) Bid documents which are not signed / stamped as given in clause 11.2.

14.2. BCL reserves the right to cancel the Bids which are incomplete or having the following discrepancies:
1) Bidders not agreeing to furnish Security Deposit / Performance Bank Guarantee upto the period till completion of contractual & Guarantee / Warranty obligations.
2) Bidders not agreeing to post sale product support / post work completion support.
3) Bidder’s failure to submit sufficient or complete details for evaluation of the bids even after reasonable time.
4) Incomplete / misleading / ambiguous bids in the considered opinion of BCL.
5) Bids with technical requirements and / or terms not in line with BCL’s tender conditions.
6) Bids received without pre-qualification documents where required as per the tender.
7) Bids not meeting the pre-qualification parameters stipulated in the tender enquiry.
8) Bidders not agreeing to the Terms & Conditions of this tender.

E. Bid Opening and Evaluation

15. Process to Be Confidential

15.1 Information relating to the examination, clarification, evaluation, and comparison of Bids and recommendations for the award of a Contract shall not be disclosed to Bidders or any other persons not officially concerned with such process until the award to the successful Bidder has been announced. Any effort by a Bidder to influence BCL’s processing of Bids or award decisions may result in the rejection of his Bid.

16. Purchaser’s Right to Accept any Variation

16.1 BCL reserves the right to accept or reject any variation, deviation from the Bid document, or any alternative offer. Variations, deviations and alternative offers and other factors which are in excess of the requirements of the Bidding documents or otherwise result in unsolicited benefits for the Employer shall not be taken into account in Bid evaluation.

F. Award of Contract

17. Purchaser’s Right to Accept any Bid and to Reject any or all Bids

17.1 BCL reserves the right to cancel the Bidding process and reject all Bids, at any time prior to the award of Contract, without thereby incurring any liability to the affected Bidder or Bidders or any obligation to inform the affected Bidder or Bidders of the grounds for the Employer’s action.

18. Notification of Award

18.1 The Bidders whose Bid has been accepted will be issued Letter of Intent incorporating the final value of contract and major terms agreed mutually so as to enable the successful bidder to initiate the execution process. Detailed work order comprising final item rates and detailed terms negotiated and agreed mutually shall be issued in due course.

19. Security Deposit

19.1 Within 15 days of receipt of purchase order, the successful Bidder shall deliver to the Employer a Security Deposit in the form of Bank Guarantee / Demand draft / Pay order valid till completion of warranty / guarantee period for an amount equivalent to 5% of the Contract price.

19.2 If the security deposit is provided by the successful Bidder in the form of a Bank Guarantee, it shall be from a Nationalized/Scheduled Bank acceptable to BCL and shall be in BCL’s prescribed format.

19.3 Security Deposit may also be built up by deducting the amount proportionately from each bill of the contractor on their request. However, 50% of the total amount of the Security Deposit is to be deposited by the successful bidder on receipt of Purchase Order. Balance 50% may be recovered from running bill.
19.4 Security deposit may be waived for SSI, NSIC, PSU and DGS & D, RDSO. However, in such cases parties have to give a performance bank guarantee in standard format of BCL details of which are available in Section 3, General Terms & conditions.

**NOTE:**

1. In case Security Deposit / Performance Guarantee is not submitted in time, a penalty of 1.5% of value of SD/PBG per month or per thereof will be applicable for the delay period which will be deducted from party’s bills.

2. MSE vendors may opt for submission of S.D. or PBG as per their choice.

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**OPEN TENDER ENQUIRY NO: BCL/Weld./AW/2020**

**Date:** 23/01/2020

### Section 2

#### Qualifying Criteria

**Financial Eligibility:** Bidders should have average turnover of Rs. 10.05 lakh during the last 3 years ending on 31st March, 2019. Bidders should have achieved net profit in any of the last 3 years & should also have positive net worth as on 31st March, 2019.

Bidders should enclose copies of Audited / Chartered Accountant certified balance sheets & profit & loss accounts for last three years ending on 31st March, 2019.

**Technical eligibility:** A) Bidders should have previous experience of having successfully executed similar jobs (as defined below) during last 7 years ending on 31.12.2019 as per following:

- a) Three similar works costing not less than Rs. 13.40 lakhs in each order.

- b) Two similar works costing not less than Rs. 16.75 lakhs in each order.

- c) One similar works costing not less than Rs. 26.80 lakhs.

Similar work means: “Manufacture, supply & commissioning & testing of Welding machines”.

Bidders should enclose work completion certificate & purchase orders in support of above technical eligibility criteria. However, relaxation in experience & turn-over will be applicable to start-up MSEs as per norms.

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**SCOPE OF WORK**

- **A) Supply of 2 nos. Automatic submerged arc welding machine (IGBT inverter based technology)** consisting of welding Power source and welding tractor

**Specifications/ Drg./Part no.**

- a. Input supply- 415V, 3PH, 50 Hz
- b. OCV- 35-63 V
- c. Input Power – 68 KVA
- d. Current @ 100% duty cycle – 1000A
- e. Current @60% duty cycle – 1200A(max)
- f. Wire diameter – 2 mm to 5 mm
- g. Wire speed – 0.5 to 4 M/Min
- h. Carriage speed – 0.1 to 1.5 m/min
- i. Adjustment vertical Z-axis – 140 mm
- j. Adjustment horizontal X-axis – 140mm
- k. Adjustment horizontal Y-axis – 140mm

**Other terms and conditions**

- a) Machine will be supplied at BCL Angus works, Angus.
- b) Welding current, Voltage as well as travel speed of tractors should be adjustable digitally displayed on the machines
- c) Tractor travelling mode, direction control function, welding head site adjustment function, Protective function (like over current, under voltage, overload etc) should be available with the machine.
- d) Warranty should be of one year from the date of commissioning.
B) **Supply of single 1 no. head automatic Beam welding**

H-Beam Welding Machine associated with automatic flux recovery unit and trolley and cantilever type system along with Fixture Assembly to hold and support the jobs in full length and width is required complete in all respects for welding of girders, made out of mild steel.

**A. COMPONENT - H-BEAM / I BEAM**

![Diagram of H-Beam / I Beam with labels A, B, C, D, E]

A) WEB LENGTH (HEIGHT OF BEAM) : 300 mm – 2500 mm
B) FLANGE LENGTH (WIDTH OF BEAM) : 200 mm – 800 mm
C) WEB PLATE THICKNESS : 10 mm to 20 mm
D) FLANGE PLATE THICKNESS : 16 mm to 50 mm
E) LENGTH OF BEAM : 4 m to 13.5 m

**Major Specifications:**

**Power Source**

1. Power Source Type: Power Source 1200 Amp for Submerged Arc Welding applications.
2. Input power supply: 400V/415V ±10%, 3 phase, 50 Hz ±3%, 3/4, wire system with neutral solidly earthed at the source.
3. Welding Current @ 60% duty cycle - 1200 Amp, @ 100% duty cycle - 1000 Amp.
4. Class of Insulation: “H” Class
5. Type of cooling: Forced Air Cooled
**Trolley Mounted Gantry System**

1. Horizontal Stroke of gantry : 2500 mm
2. Vertical Stroke of Vertical Boom : 900 mm
3. Vertical Travel Speed of Vertical Boom : 750 mm/min.
4. Travel Speed of gantry (Longitudinal Speed) : 300 to 1200 mm/min. (Stepless Variable)
5. Speed Variation : Through VFD
6. Welding joint tracking for single pass and multi-pass welding. The welding gantry should be self-guiding w.r.t the Job. and it should be self-adjusting based on the joint.
7. It should work for Multi-run application without major change in the configuration of the equipment.
8. Fixture Assembly to hold and support the below mentioned jobs in Horizontal full length and width

**Job Specification:**

a) Web Width: 300 mm to 2500 mm.
b) Flange Width: 200 mm to 800 mm.
c) Beam Length: 4.0 to 13.5 Meter.
d) Thickness of mild steel plate 10.0 mm to 50.0 mm (IS:2062-2011 Grade BD) 1Set

e) Fixture - Design of Fixture to be forwarded to BCL. The bidder should also quote price of fixture separately in his price bid.

**Power Source**

f) Open circuit voltage : 90 V
g) Output Current Range : 200-1200A

**COMPRESSED AIR BASED AUTOMATIC FLUX RECOVERY UNIT** - 1No.

i) Hopper mounted recovery unit
j) Manual valve for flux on/off
k) Suction Hose of required length
l) Hopper mounted Filter Bag

**SCOPE OF SUPPLY:**

a. Trolley gantry system complete with all respect such as Rails/Guide track for gantry with two vertical columns for Single wire SAW head arrangement - size 3.15mm to 5.0mm, 1Nos.
b. The nozzle assembly shall enable accurate and easy positioning of the welding head using motorized slides.
c. It should incorporate a flux shroud, which gives good flux coverage for any setting of welding current.
d. Power Source 1200Amp for SAW - 01 Nos

e. Boom mounted welding head for single wire feeding size - 3.15 to 5.0mm with motorized slides - 01 Sets
f. Provision of Self-Adjusting, welding head w.r.t the welding joint, for single pass also for multiple pass welding by SAW process without change in the equipment configuration - 1 Nos.
g. Floor Drag chain with tray
h. Input supply upto the machine
i. Fixture Assembly to hold and support the below mentioned jobs in Horizontal full length and width - 1Set
j. Flux recovery & recycling units with hoses. - 1Set
k. Welding Cables 95 Sq mm as per the required set up.
l. Return cable, 10 m as per the required set up.
m. Wire reel mounting stand - 01 Nos.
n. Conduits - 01 Sets
o. Operator pendant - 01 Set
p. Cable drag chain for all moving cables - 01 set.
q. Control cables of suitable size as per the required set up, - 01 Set
r. Control Panel - 01 No.
s. Pendant for operation of SAW power source - 01 No.
BASIC DESIGN FEATURES:
FEATURES:

i. The machine should be capable of continuous working and is to be operated normally in two shifts per day (each shift is of 8.0 Hrs.). The machine shall be suitable particularly for heavy-duty industrial work.

ii. Suitable industry standard safety of the operator and maintenance personnel should be built into the design.

iii. All parts of the equipment's should be capable of working in hot dusty and humid environment. They should work continuously at the rated capacity up to a temperature of 50 degree Celsius and Relative Humidity up to 98%.

iv. The unit must have incorporated with following safety features:
   ➢ Power Source is protected from over loading and overheating.
   ➢ All the sub-assemblies has provision for earthing.
   ➢ The control circuit protected by properly rated fuses.
   ➢ The unit is protected against excessive current.

v. Suitable interlock should be provided to prevent machine operations in the event of:
   ➢ Faulty sequence of operation
   ➢ Fluctuation in supply voltage beyond permissible limits
   ➢ Resumption of power supply after power failure
   ➢ Non-positioning of safety guards.

vi. Machine Maintainability
   ➢ The machine design is such that it requires minimum possible maintenance and gives trouble free service.
   ➢ All assemblies/parts of the machine are easily accessible for maintenance.
   ➢ Country of origin should be made in India and the manufacturer should have plant and equipment to manufacture these equipment in house.
   ➢ Service & spares support for minimum 10 years to be provided

OPERATION SEQUENCE OF THE SYSTEM:

(i) Load the tack welded H-Beam on the supports with the help of crane.
(ii) Set the welding parameters. Open the flux dispensing valve.
(iii) Press the cycle start button. The overall gantry along with welding head will move & start the welding simultaneously.
(iv) Flux re-circulation unit will collect & deposit the un-used flux into the flux hopper.
(v) Repeat operation (i) to (iii) for all the seam positions of H-Beam.

WELDING POWER SOURCE:

The welding power source is suitable for submerged arc welding applications. The ratings of the components and factor of safety considered shall ensure that the welding plant complete shall be suitable for operation continuously at the specified welding power with specified duty cycles under worst unfavourable combinations of specified ambient conditions.

CANTILEVER TYPE, H BEAM WELDING MACHINE

i) The gantry carriage shall driven by an AC motor of adequate capacity. Its speed shall be 300 to 1200 mm/min, step less controlled by use of potentiometer. In the weld direction the speed shall be capable of being selected to suit the welding current, wire diameter etc.

ii) The fixed cantilever with carriage shall run freely on the track and the drive wheels to engage with the track and hold the carriage securely in position while in operation. All the cables leading to the carriage is provided with proper arrangement.

iii) Vertical adjustment: 900 mm, motorized with fixed speed of 750 mm/min

iv) Horizontal adjustment of 2500 mm motorized with fixed speed of 750 mm/min

v) Motorized rotation of the cantilever with a fixed speed with indexing of ±180 degree with provision of manual locking before use.

vi) Total Travel length of 18.5 m with parking space on both sides of the beam fixture.

vii) Safety interlock / mistake proofing of rotation.

NOZZLE ASSEMBLY

(i) The nozzle assembly shall enable accurate and easy positioning of the welding head using motorized slides.

(ii) It shall incorporate a flux shroud which gives good flux coverage for any setting of welding current.

FLUX DELIVERY AND RECOVERY UNITS:

(i) The flux delivery and recovery units of suitable capacity shall be provided with flux control valve, which shall be controlled automatically.

(ii) Flux recovery and recirculation units, vacuum based of reputed make shall be provided. Flux feeding and recovery should happen along the entire length of the beam should be possible.
WIRE STRAIGHTENER:
(i) The wire straightener shall be provided for straightening out any kink in the continuous electrode.

WIRE REEL:
(i) The wire reel shall be adjustable to accommodate submerged Arc wire spools.

NOTE:-
1) Painting of the structure with Epoxy primer & Polyurethane paint. Colour shade of paint should be RAL 6018.

BCL’s SCOPE:

a. Tack welded H Beam / Jobs
b. Beam tilting and positioning using overhead cranes.
c. Civil Foundation, civil work for the machine.
d. Input power Supply cable for Welding machine: - 4 core 16 Sqmm (25 mtr)
e. Supply cable for control panel: - 4 core 6 sq mm (25 mtr), 32 AMP MCB with earthing.
f. Input supply: - 3 PHASE, 415V AC, 50 HZ, 100 KVA, 125 Amp MCCB.
g. Foundation plates required for rails as per drawings shared.
h. Foundation hardware like bolts, chemical grouting materials etc. required for fixing with the existing concrete floor. We will share foundation details.
i. Compressed air for Flux recovery system
j. Consumables for trials
k. Pre-tacked component
l. Welding parameter setting and proving
m. During erection all necessary material handling equipments.

The machine acceptance criteria will be checked by BCL at the time of machine trials which will be done at BCL site.
o. Unloading of materials received at site & safe keeping of the same till the time of Installation & Commissioning.
OPEN TENDER ENQUIRY NO: BCL/Weld./AW/2020  Date: 23/01/2020

Description of item: Procurement of 2 nos. Submerged Arc Welding Machine and 1 no. Beam welding machine for ANGUS WORKS OF BCL.

## PRICE BID

<table>
<thead>
<tr>
<th>Sl no</th>
<th>Descriptions</th>
<th>unit</th>
<th>Qty</th>
<th>Basic Rate (Rs)</th>
<th>Transportation charges including packing &amp; forwarding (Rs)</th>
<th>Basic rate + Transportation charges (Rs)</th>
<th>GST (%)</th>
<th>Total cost (Rs)</th>
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<tbody>
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<td>1</td>
<td>Supply of Automatic submerged Arc welding machine (IGBT inverter based technology)</td>
<td>No. 2</td>
<td></td>
<td>(A)</td>
<td>(B)</td>
<td>(D)</td>
<td>(F)</td>
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<td>consists of welding Power source and welding tractor etc as given in scope of work.</td>
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<td>2</td>
<td>Supply of Single head automatic Beam Welding machine. as given in scope of work.</td>
<td>No. 1</td>
<td></td>
<td>(A)</td>
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<td>(D)</td>
<td>(F)</td>
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</table>

Grand total

Amount in words (Rs _________________________________________________________ )

Note: 1. No column should be left blank. All prices in each part should be quoted.
       2. Prices should remain firm till completion of contract.

**L-1 Evaluation will be done on the basis of lowest Grand Total.**

Signature & stamp of Bidder
A. General Conditions of Contract

1. Interpretation

1.1 In interpreting these Conditions of Contract, singular also means plural, male also means female or neuter, and the other way around. Headings have no significance. Words have their normal meaning under the language of the Contract unless specifically defined. The Engineer in Charge will provide instructions clarifying queries about the Conditions of Contract.

1.2 All Contract Documents, all correspondence and communications to be given, and all other documentation to be prepared and supplied under the Contract shall be written in English, and the Contract shall be construed and interpreted in accordance with that language.

2. Inspection

2.1 Inspection of machines will be carried out by BCL primarily at party’s premises before dispatch of material. Party has to give a prior notice to the concerned Engineer in-charge to carry out the inspection. Inspection report should be enclosed with the dispatch documents. However, after unpacking or on a later date within the warranty period if a major defect is observed, it will be the responsibility of the party to replace / repair that free of cost.

2.2 If the Engineer in charge instructs the vendor to carry out a test not specified in the Specification to check whether any work has a Defect, all such test/tests shall be carried out by the vendor at his own cost and shall be deemed to be included in the rates given by vendor.

3. Correction of Defects

3.1 The Inspecting Officer shall inform the Contractor of any Defects before the end of the warranty period. The warranty Period shall be extended for as long as Defects remain to be corrected.

3.2 Every time a Defect is noticed, the vendor shall correct the Defect within the length of time specified by Engineer –in-charge / In-Charge Maintenance.

3.3 If the vendor has not corrected a Defect within the time specified in the Engineer in Charge’s notice, the Engineer in Charge has the right to rectify the same through another agency & the cost of such repair / rectification will be recovered from the vendor’s bill / Security deposit.

4. Delivery

4.1 Supply should be completed within 6 weeks from the date of PO/LOI. Installation & Commissioning shall have to be completed within 06 months after supply of material.

4.2 Machines with standard accessories & spares are to be delivered at Angus Works of BCL. All bills along with relevant documents are to be submitted to I/c Foundry (AW). In case any clarifications are required regarding scope / specifications, bidders should contact I/c Foundry (AW).

4.3 The supplier should ensure the unpacking and examination for any damage /defect/discrepancy/shortage and transporting and delivering the item at site without any damage.

5. Packing

5.1 Suitable packing for all items of complete machine with all Accessories and other supplied items shall be provided to avoid any damage/loss in transit.

6. Submission of Bills / Invoices:

6.1 All invoices along with relevant documents are to be submitted to the In-charge (Foundry) of Angus Works. All supply bills shall accompany challan, dispatch document, material receipt document, TC, GC etc.

7. Pricing

7.1 Bidder shall quote the prices of all items / services listed in the price bid format of the tender enquiry as specified in the Tender for delivery of the items in BCL store / completion of the work at BCL site. The prices quoted shall remain firm and fixed during the currency of the order / contract.

7.2 No price preference shall be given to any Bidder irrespective of their status.
8 Taxes & Duties
8.1 Bidders must indicate proper percentage of GST of the tendered item as applicable as shown in the Part-II price bid format.

9. Terms of Payment
9.1 Payment will be made after completion of the total job with 30 days credit period from the date of acceptance of bill after successful commissioning of the machine on submission of GST compliant invoice along with commissioning certificate duly certified by Maintenance Dept., Angus Works.
9.2 Statutory deductions like Income Tax etc will be made from the payment at source from the supplier / contractor's bill.
9.3 Bidders can also opt for payment through RTGS mode in case total order value exceeds Rs 10 lacs & for this purpose, they shall submit necessary details in the mandate form enclosed with this tender. Bidders should indicate the same in their techno-commercial bid.

10. Indemnity
10.1 The vendor shall indemnify BCL against all claims arising out of obligations which are under the scope of vendor. BCL shall in no way be responsible & party in respect of any breach & / or non-fulfilment of obligations by the vendor in respect of sourcing / procurement of various materials / components etc as well as regarding compliance of various statutory obligations for execution of the awarded job against the Tender. The bidder shall give a declaration to this effect along with Techno-commercial Bid.

11. Insurance
11.1 It is the responsibility of the vendor to insure all the materials for all transit risks upto delivery of the materials at the final destination at their own cost.

12. Guarantee / Warranty:
12.1 The Equipment shall be guaranteed by the Vendor for a period of 12 months from the date of commissioning or 18 months from the date of supply whichever is earlier. During this period, if any defect is found due to bad workmanship or wrong material used, the vendor shall rectify / replace or repair the same, free of cost. Relevant TC & GC should be provided at the time of delivery.
12.2 All types of spares for total machine and accessories should be available for at least five years after completion of warranty period. The supplier shall provide after sales service support during this period.

13. Performance Guarantee:
13.1 In cases vendors being MSME / NSIC / DGS & D / ROSO registered or PSU qualifying for exemption from Security deposit, the Contractor shall submit a performance guarantee in the form of Bank Guarantee obtained from a Nationalized/scheduled bank, in a prescribed BCL format before the receipt of first payment.
13.2 The security Deposit may be converted to Performance Bank Guarantee & it will be clearly mentioned in the Purchase order.
13.3 The value of the PBG will be 5% of the contract value. The performance bank guarantee shall remain valid till the end of warranty period.
13.4 The PBG shall be released / returned to the supplier / contractor on completion of the guarantee / warranty period with full satisfaction of BCL as per the contract stipulation.
13.5 MSE vendors may opt for submission of PBG or SD ac per their choice.

14. Liquidated Damages
14.1 Time is an essence of the contract therefore the job, as ordered, should be completed on the dates mutually agreed upon in accordance with the delivery schedule. In cases of delay not attributable to Purchaser beyond the agreed schedule, the Vendor / Contractor shall pay liquidated damages, a sum representing 0.5% (Half per cent) per week or part thereof, subject to maximum of 10% of the final Order / Contract value. Vendor / Contractor (Seller) may also be liable to pay Liquidated Damages for late delivery of Manuals, Drawings and Documentation as agreed to by Purchaser and Vendor / Contractor (Seller) and as stated in the Purchase Order.
15. Corrupt or Fraudulent Practices

15.1 BCL expects the Bidders, Suppliers, Contractors, and Consultants, observe the highest standard of ethics and integrity during the procurement and execution of any Contract. Therefore, the Employer will reject the Bid and blacklist such Bidder, barring him from participation in future Bidding in the event he found indulged in any malpractice such as bribe, or other inducements to any person with a view to influence the placing of the Contract.

16. Force Majeure

16.1 Force Majeure shall mean any event beyond the reasonable control of BCL or of the Contractor, as the case may be, and which is unavoidable notwithstanding the reasonable care of the Party affected, and shall include the following:

i) War, hostilities or warlike operations (whether a state of war be declared or not), invasion, act of foreign enemy and civil war, rebellion, revolution, insurrection, mutiny, usurpation of civil or military government, conspiracy, riot, civil commotion and terrorist acts, confiscation, nationalization, mobilization, commandeering or requisition by or under the order of any government or de jure or de facto authority or ruler or any other act or failure to act of any local state or national government authority.

ii) Strike (other than strike by employees/staff/labour of Contractor or Sub-Contractor), sabotage, embargo, import restriction, epidemics, quarantine and plague.

iii) Earthquake, volcanic activity, fire, flood or inundation, tidal wave, typhoon or cyclone, hurricane, storm, lightning, or nuclear or other natural disaster

17. Arbitration

17.1 All questions, disputes or difference whatsoever shall arise between the purchaser and the contractor upon or in relation to or in connection with the contract either may forthwith give to the notice in writing of the existence of such question, dispute or difference and the same shall be referred to the adjudication of sole Arbitrator. CMD-BCL shall have the right and authority to appoint any Officer of the Company as Arbitrator not below the rank of a General Manager who is not directly connected with the Purchase Order.

Such a reference submitted to the Arbitrator shall be deemed to be the submission to the Arbitrator within the meaning of the Arbitration and Conciliation Act, 1996 statutory modification thereof. The proceedings of the Arbitration shall be held in Kolkata.

Any legal dispute that may arise will be settled within the jurisdiction of Courts at Kolkata

18. Jurisdiction

18.1 Any legal dispute that may arise will be settled within the jurisdiction of court of Kolkata.

19. Risk Purchase

19.1 In the event of failure or delayed execution within the reasonable period, the order may be cancelled and the purchaser reserves the right to get the job done by other Agency / Agencies on Risk Purchase basis and shall recover the extra cost thereof, if incurred from the contractor. BCL reserve the right to forfeit the Security Deposit / PBG also of the defaulting firm.
ANNEXURE – A

INTEGRITY PACT DOCUMENT
(TO BE EXECUTED IN PLAIN PAPER)

INTEGRITY PACT
Between

The Braithwaite & Co. Ltd. (BCL) hereinafter referred to as "The BUYER",
and
______________________________________ hereinafter referred to as "The Bidder/Contractor".

Preamble

The BUYER invites the bids from all eligible bidders and intends to enter into an agreement for ________________________ with the successful bidder (s), as per organizational systems & procedures. The BUYER values full compliance with all relevant laws and regulations, and the principle of economical use of resources and of fairness and transparency in this relation with the BIDDER and/or CONTRACTOR.

The parties hereto hereby agree to enter into this Integrity Pact and agree as follows:

In order to achieve these goals, the Principal cooperates with renowned international Non-Governmental Organization "Transparency International'' (TI). Following TI’s national and international experience, the Principal will appoint an External Independent Monitor who will monitor the tender process and the execution of the contract for compliance with the principles mentioned above.

Section 1 - Commitments of the Principal

(1) The Principal commits itself to take all measures necessary to prevent corruption and to observe the following principles:

1. No employee of the Principal, personally or through family members, will in connection with the tender for, or the execution of a contract, demand, take a promise for or accept, for him/herself or third person, any material or immaterial benefit which he/she is not legally entitled to.

2. The Principal will, during the tender process treat all Bidders with equity and reason. The Principal will in particular, before and during the tender process, provide to all Bidders the same information and will not provide to any Bidder confidential/additional information through which the Bidder could obtain an advantage in relation to the tended process or the contract execution.

3. The Principal will exclude from the process all known prejudiced persons.

(2) If the Principal obtains information on the conduct of any of its employees which is a criminal offence under the relevant Anti-Corruption Laws of India, or if there be a substantive suspicion in this regard, the Principal will inform its Vigilance Office and in addition can initiate disciplinary actions.

Section 2 – Commitments of the Bidder/Contractor

(1) The Bidder / Contractor commits itself to take all measures necessary to prevent corruption. He commits himself to observe the following principles during his participation in the tender process and during the contract execution.

1. The Bidder / Contractor will not, directly or through any other person or firm, offer, promise or give to any of the Principal’s employees involved in the tender process or the execution of the contract or to any third person any material or immaterial benefit which he/she is not legally entitled to, in order to obtain in exchange any advantage during the tender process or during the execution of the contract.

2. The Bidder / Contractor will not enter with other Bidders into any undisclosed agreement or understanding, whether formal or informal. This applies in particular to prices, specifications, certifications, subsidiary contracts, submission or non-submission of bids or any other actions to restrict competitiveness or to introduce cartelization in the bidding process.

3. The Bidder / Contractor will not commit any offence under the relevant Anti-corruption Laws of India; further the Bidder / Contractor will not use improperly, for purposes of competition or personal gain, or pass on to others, any information or document provided by the Principal as part of the business relationship, regarding plans, technical proposals and business details, including information contained or transmitted electronically.
4. The Bidder / Contractor will, when presenting his bid, disclose any and all payments he has made, is committed to or intends to make to agents, brokers or any other intermediaries in connection with the award of the contract.

(2) The Bidder / Contractor will not instigate third persons to commit offences outlined above or be an accessory to such offences.

Section 3 – Disqualification from tender process and exclusion from future contracts

If the Bidder, before contract award has committed a serious transgression through a violation of Section 2 or in any other form such as to put his reliability or credibility as Bidder into question, the Principal is entitled to disqualify the Bidder from the tender process or to terminate the contract, if already signed, for such reason.

(1) If the Bidder / Contractor has committed a transgression through a violation of Section 2 such as to put his reliability or credibility into question, the Principal is entitled also to exclude the Bidder / Contractor from future contract award processes. The imposition and duration of the exclusion will be determined by the severity of the transgression. The severity will be determined by the circumstances of the case, in particular the number of transgression, the position of the transgressors within the company hierarchy of the Bidder and the amount of damage. The exclusion will be imposed for a minimum of 6 months and maximum of 3 years.

(2) The Bidder accepts and undertakes to respect and uphold the Principal's absolute right to resort to and impose such exclusion and further accepts and undertakes not to challenge or question such exclusion on any ground, including the lack of any hearing before the decision to resort to such exclusion is taken. This undertaking is given freely and after obtaining independent expert advice.

(3) If the Bidder / Contractor can prove that he has restored/recouped the damage caused by him and has installed a suitable corruption prevention system, the Principal may revoke the exclusion prematurely.

(4) A transgression is considered to have occurred if in light of available evidence no reasonable doubt is possible.

Section 4 – Compensation for Damages

(1) If the Principal has disqualified the Bidder from the tender process prior to the award according to Section 3, the Principal is entitled to demand and recover from the Bidder the damages equivalent to the amount equivalent to Earnest Money Deposit or Bid Security, whichever is higher.

(2) If the Principal has terminated the contract according to Section 3, or if the Principal is entitled to terminate the contract according to Section 3, the Principal shall be entitled to demand and recover from the Contractor liquidated damages equivalent to 5% of the contract value or the amount equivalent to Security Deposit / Performance Bank Guarantee, whichever is higher.

(3) The Bidder agrees and undertakes to pay the said amounts without protest or demur subject only to condition that if the Bidder / Contractor can prove and establish that the exclusion of the Bidder from the tender process or the termination of the contract after the contract award has caused no damage or less damage that the amount of liquidated damages, the Bidder Contractor shall compensate the Principal only to the extent of the damage in the amount proved.

Section 5 – Previous Transgression

(1) The Bidders declares that no previous transgressions occurred in the last three years with any other Company in any country conforming to the TI approach or with any other Public Sector Enterprise in India that could justify his exclusion from the tender process.

(2) If the Bidder makes incorrect statement on this subject, he can be disqualified from the tended processor the contract, if already awarded, can be terminated for such reason.

Section 6 – Equal treatment of all Bidders / Contractors

(1) The Bidder / Contractor undertakes to demand from all subcontractors a commitment it conformity with this Integrity Pact, and to submit it to the Principal before contract signing.

(2) The Principal will enter into agreements with identical conditions as this one with all Bidders, Contractors and Subcontractors.

(3) The Principal will disqualify from the tender process all Bidders who do not sign this Pact or violate its provisions.

Section 7 – Criminal charges against violating Bidders / Contractors

If the Principal obtains knowledge of conduct of a Bidder, Contractor or of an employee or a representative or an associate of a Bidder, Contractor which constitutes corruption, or if the Principal has substantive suspicion in this regard, the Principal will inform the Vigilance Office.
Section 8 – External Independent Monitor/ Monitors
(three in number depending on the size of the contract)
(to be decided by the Chairman of the Principal)

(1) The Principal appoints competent and credible External Independent Monitor for this Pact. The task of the Monitor is to review independently and objectively whether and to what extent the parties comply with the obligations under this agreement.

(2) The Monitor is not subject to instructions by the representatives of the parties and performs his functions neutrally and independently. He reports to the Chairman of the Board of the Principal.

(3) The Contractor accepts that the Monitor has the right to access without restriction to all Project documentation of the Principal including that provided by the Contractor. The Contractor will also grant the Monitor, upon his request and demonstration of a valid interest, unrestricted and unconditional access to his project documentation. The same is applicable to Subcontractors. The Monitor is under contractual obligation to treat the information and documents of the Bidder / Contractor with confidentiality.

(4) The Principal will provide to the Monitor sufficient information about all meetings among the parties related to the Project provided such meetings could have an impact on the contractual relations between the Principal and the Contractor. The parties offer to the Monitor the option to participate in such meetings.

(5) As soon as the Monitor notices, or believes to notice, a violation of this agreement, he will so inform the Management of the Principal and request the Management to discontinue or heal the violation, or to take other relevant action. The monitor can in this regard submit non-binding recommendations. Beyond this, the Monitor has no right to demand from the parties that the pact in a specific manner, refrain from action or tolerate action.

(6) The Monitor will submit a written report to the Chairman of the Board of the Principal within 8 to 10 weeks from the date of reference or intimation to him by the "Principal" and, should the occasion arise, submit proposals for correcting problematic situations.

(7) Monitor shall be entitled to compensation on the same terms as being extended to / provided to Outside Expert Committee members / Chairman as prevailing with Principal.

(8) If the Monitor has reported to the Chairman of the Board a substantiated suspicion of an offence under relevant Anti-Corruption Laws of India, and the Chairman has not, within reasonable time, taken visible action to proceed against such offence or reported it to the Vigilance Office, the Monitor may also transmit this infatuation directly to the Central Vigilance Commissioner, Government of India.

(9) The word "Monitor" would include both singular and plural.

Section 9 – Pact Duration
This pact begins when both parties have legally signed it. It expires for the Contractor 12 months after the last payment under the respective contract, and for all other Bidders 6 months after the contract has been awarded.

If any claim is made / lodged during this time, the same shall be binding and continue to be valid despite the lapse of this pact as specified above, unless it is discharged / determined by Chairman of the Principal.

Section 10 – Other provisions
(1) This agreement is subject to Indian Law. Place of performance and jurisdiction is the Registered office of the Principal, i.e. Kolkata.

(2) Changes and supplements as well as termination notices need to be made in writing. Side agreements have not been made.

(3) If the Contractor is a partnership or a consortium, this agreement must be signed by all partners or consortium members.

(4) Should one or several provisions of this agreement turn out to be invalid, the remainder of this agreement remains valid. In this case, the parties will strive to come to an agreement to their original intentions.

For the Principal
(Official Seal)

For the Bidder / Contractor
(Official Seal)

Place: ___________________
Witness: 1. __________________
Date:____________________ 2. __________________
Annexure B

CONFIRMATORY MATRIX

(Bidders should fill up this form in all respect & submit it along with Techno-commercial Bid)

<table>
<thead>
<tr>
<th>Sl no</th>
<th>Description</th>
<th>Bidder’s confirmation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Bidder to confirm all terms &amp; conditions of GTC &amp; STC are acceptable to them &amp; all pages of Tender document has been signed &amp; stamped, as required.</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>To confirm submission of EMD &amp; Tender fees (as applicable)</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>To confirm submission of copies of GST &amp; PAN registration</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>To confirm submission of copies of balance sheet &amp; profit &amp; loss account of last 3 years ending on 31.03.2019</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>To confirm submission of copies of work orders with completion certificates as mentioned in technical eligibility criteria</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>To confirm that the prices are filled up in accordance with the price bid format &amp; tender conditions.</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>To confirm acceptance of Guarantee / warranty terms.</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>To confirm acceptance of delivery period as given in Tender.</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>To confirm validity of price till end of completion period</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>To confirm submission of Blank price bid indicating Quoted / Unquoted against each item.</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>To confirm submission of Annexure A &amp; B duly filled up &amp; signed &amp; stamped</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>To confirm that the Bidder is aware that in case of deviations to Tender terms &amp; conditions, their bid is liable for rejection.</td>
<td></td>
</tr>
</tbody>
</table>

Signature & stamp of Bidder
MANDATE FORM FOR ELECTRONIC PAYMENT THROUGH RTGS MODE

To,
Braithwaite & Co. Ltd.
5, Hide Road,
Kolkata – 700 043

Dear Sir:

Sub: Authorization for release of payment due from BCL through RBI – RTGS

Ref: Order Number _______________________ dated ________________ and / or Tender / Enquiry / Letter Number _______________________ dated

(Please fill in the information in CAPITAL LETTERS. Please TICK wherever it is applicable)

1. Name of the Party: __________________________________________________________________________

2. Address of the party: __________________________________________________________________________

   ______________________________________
   ______________________________________
   ______________________________________

   City: ______________________________________ PIN CODE : ________________________
   E-mail ID: _____________________________________

   Permanent Account Number: ______________________________

3. Particulars of Bank:

<table>
<thead>
<tr>
<th>Bank name</th>
<th>Branch name</th>
</tr>
</thead>
<tbody>
<tr>
<td>Branch Place</td>
<td>Branch City</td>
</tr>
<tr>
<td>Branch Name</td>
<td>Branch Code</td>
</tr>
<tr>
<td>Pin Code</td>
<td></td>
</tr>
<tr>
<td>MICR No.</td>
<td></td>
</tr>
</tbody>
</table>

   (9 Digit Code number appearing on the MICR Band of the Cheque supplied by the BANK. Please attach Xerox copy of a Cheque of your bank for ensuring accuracy of the bank name and code number)

<table>
<thead>
<tr>
<th>Account type</th>
<th>Savings</th>
<th>Current</th>
<th>Cash Credit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Account Number (as appearing in the Cheque Book)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RTGS / IFSC Code</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

4. Date from which the mandate should be effective:

   I hereby declare that particulars given above are correct and complete. If any transaction is delayed or not effect for reasons of incomplete or incorrect information, I shall not hold Braithwaite & Co. Ltd., responsible. I also undertake to advise any change in the particulars of any account to facilitate updation of records for purpose of credit of amount through RBI – RTGS.

   Place: ________________________
   Date: ________________________

Signature of the Party / Authorized Signatory
With seal:

Certified that the above particulars are found correct and matching with our records in respect of the above Beneficiary.
Bank’s Stamp:
Date:

(Signature of the Authorized Official from the bank)
Bank Seal: