

**BRAITHWAITE & CO. LIMITED**

(A Govt. of India Undertaking)

ANGUS WORKS

P. O. ANGUS – 712221, DIST. HOOGHLY (W.B.)

TEL : 633-6204 to 6208/6376/6378/5463 FAX : +91 33 633-6377 EMAIL : [braith.company@gems.vsnl.in](mailto:braith.company@gems.vsnl.in)

Ref : PUR/SN/SP-30/09/71

**ENQUIRY**

25 February 2009

Due on : 09.03.09

To

M/s. ....

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Dear Sirs,

Please quote your prices for the following articles in two bids – **Techno-Commercial Bid and Price Bid**. Your quotation should reach us latest by 15:00 hours on 09.03.09. and must remain open for our acceptance for **90 days** from due date of submission of offer. This enquiry (indent No : SP-30 dtd. 02.02.09) is subject to the following terms and conditions append below which must be read carefully before submitting your offer. **PLEASE SUBMIT YOUR OFFER IN TWO SEPARATE SEALED ENVELOPES FOR TECHNO-COMMERCIAL BID AND PRICE BID. YOUR TECHNO-COMMERCIAL BID SHOULD CONFIRM COMPLIANCE OF OUR TERMS & CONDITIONS. SINGLE BID OFFER SHALL NOT BE CONSIDERED.**

- i) Delivery required - As per our requirement
- ii) EMD - Rs.15,000/- in the form of DD/BG/Pay Order along with Techno-Commercial Bid.
- iii) Inspection by - Braithwaite.
- iv) VAT - Not Applicable.
- v) Security Deposit - 5% of order value in the form of DD/BG/Pay Order.
- vi) **Tender Cost – Rs.100/- (non-refundable) to be paid in the form of DD/Pay Order/Cash along with Techno-Commercial Bid, otherwise your offer will not be considered.**

Sl. No.	Description of items	Required Quantity
	Engagement of contractor on job contract basis for moulding, Core-making, Core Shifting, Core Setting, Box closing and clamping for Casnub Bogie (Side Frame) at Angus Foundry and also core making for Bolster. <b>Side Frame :</b> 1. Moulding and related job 2. Core Making and shifting to mould preparation area. 3. Core Setting, Box-closing and Clamping. <b>Bolster :</b> 4. Core Making and Shifting to mould preparation area.	

**Notes :**

- 1. Please quote your price both in words and figures.
- 2. Enquiry number should be clearly written on the top of sealed envelope.
- 3. Offers will be opened on 12.03.09 at 2:00 PM at our Purchase Office. You may present during opening.
- 4. Overwriting in Price Figures of the quotation will be rejected.

*Yours faithfully,*  
BRAITHWAITE & CO. LIMITED

**Scope of Work :**

I) **Side Frame**

- a) Moulding and related handling of Sand.
- b) Core Making and Core Shifting to mould preparation area.
- c) Core Setting and Box Closing and Clamping.

II) **Bolster**

- a) Core Making and Core shifting to mould preparation area.
1. Moulding, Core making, Core shifting to mould preparation area, Core setting and Box closing and Clamping activities for Casnub Bogie Side Frame shall be for a quantum of 12 nos. Side Frame per day or as per our requirement.
2. Core making and Core shifting to mould preparation area for Casnub Bogie Bolster for a quantum 6 nos. Bolster per day or as per our requirement.
3. A maximum quantum for casting of 5.7 MT per day i.e. of 150 MT (approx.) per month to be achieved. The quantity may increase or decrease depending upon Foundry production schedule/requirement of Braithwaite and as per sole discretion of Braithwaite.
4. Deployment of required high skilled, skilled, unskilled and supervisor required for the subject job for successful execution of the contract and for achieving targeted monthly schedule and for maintaining high quality standard as per quality requirement/QAP of BWT/RDSO shall be your responsibility.
5. You shall be required to deploy the required manpower for preparation of moulds, core setting and box closing and stated above in "A", "G", "B" or "C" shift as per requirement of Foundry Deptt. and as per sole discretion of BWT in order to meet Foundry production of closed moulds for all the heats taken per day.
6. You must be prepared to work in G/A/B/C shift as per Foundry's requirement and as per sole discretion of Braithwaite.
7. You shall be required to apply Alcohol based paint on moulds for casnub bogie item Bolster as applicable for quality castings. You shall be required to arrange and provide the required brushes for painting. The required paint shall be provided by Braithwaite.
8. You shall be required to ensure production of good castings. In case of defects in castings arising out of mould preparation, mould closing etc. deduction against rejected castings to be made in full at the sole discretion of BWT.

Contd. P/2

9. You shall have to take proper care of all safety measures/precautions for your workmen and arrange and provide for all the necessary safety appliance where ever and when ever necessary for such kind of job to your employees/workmen to ensure proper protection of your employees at the working site and conform to the rules and regulations of the Company for any accident while working in Foundry, Braithwaite will not be responsible in any way.
10. You shall keep coverage at all times of your employees against all claims for compensation and Braithwaite shall not be responsible for any compensation in respect of any workmen employed by you in carrying out the contract.
11. You shall be required to arrange and provide to your workmen the requisite number of Hand Gloves, Shovels, Helmets and Tools-Tackles etc. and other requirements if any for carrying out the subject job.
12. You shall be required to arrange for a competent supervisor in each shift to guide and co-ordinate the entire activities and checking of mould boxes, patterns, sand etc. to ensure correct quality castings, supervisor to submit inspection report twice a week to Mgr.(Fdy.) for necessary remedial measures, if any.
13. You shall be required to take all responsibility of your employees/workmen in respect of ESI, PF, Bonus etc.
14. Maintenance of your all paints and equipment and tools-tackles shall be your responsibility.
15. You shall be required to pay your employees minimum wages as per provision/Act of Govt. of West Bengal.
16. Gate passes with photo of your employees shall have to be arranged by you from our concerned department. Your employees shall be required to get gate passes revalidated beyond its expiry date as and when required.  
Company's authorized representative shall be at liberty to object the presence of any representative or other person employed by you on the ground of misconduct incompetence and negligence.
17. You must possess the Licence under the Contract Labour Laws/Regulation Act 1970 and amendment thereof. You should abide by all labour laws, rules and regulations of Govt. of West Bengal/Central Govt.
18. The finished weight of casting for Side Frame and Bolster shall be as per the nominal weight mentioned in the drawing (subject to charge if required).  

Side Frame	-	430 kg.
Bolster	-	565 kg.
19. You have to provide **crane driver** for the said job and for Bolster, Moulding, Pouring of Liquid Metal for Side Frame and Bolster and Shifting of Pouring Mould Boxes by crane no. 5 in "A" and "B" shift.

Contd. P/3

**Our/BWT's Scope of Work :**

Braithwaite shall provide you the following facilities free of cost :

1. Prepared Green Sand and Facing Sand.
2. Pneumatic Ramming machine as required.
3. Chemicals, Consumables, Chaplets, Gas etc. as required.
4. Necessary space, all lifting equipments, lighting arrangements/equipments necessary of preparation of moulds and box closing.
5. If Braithwaite provides and machines or facilities other than as specified above, charges for the same shall be deducted from party's bill as per discretion of Braithwaite.

**Terms and Conditions :**

1. Payment Terms : 30 days credit terms. Bills should be raised on the basis of actual work done duly certified by the concerned department.
2. Quantity – 12 nos. Side Frame and 6 nos. Bolster per day.  
The quantity may increased or decreased depending on BWT's and as per the orders received from Railways/Oil Sector/our Client and subject to your satisfactory performance.  
In case of poor performance, order may be cancelled without assigning and reason thereof and any price escalation for re-ordering in view of your failure if any, shall be recovered from your bills at your risk and cost.
3. Period of contract : The contract will be valid from 01.04.09 to 31.03.10. The contract period may be increased as per discretion of Braithwaite.
4. Job may be distributed to more than one party as per requirement of BWT.
5. Inspection : All executed quantities are subject to inspection by us/RDSO/Inspecting agency appointed by the Railways. It will be your responsibility to contact RDSO/Inspecting Agency and to arrange timely inspection to ensure timely delivery as per our delivery schedule.
6. LD Clause : In the event of your failure to execute the work as per schedule. BWT reserves the right to recover by way of Liquidated Damages @ 10% of the unfinished work per month subject to availability of required materials and consumables against the subject job from BWT's end and force major conditions.
7. Security Deposit : You shall be required to submit Security Deposit @ 5% of order value in the form of DD or Bank Guarantee on any Nationalised Bank in favour of Braithwaite & Co. Ltd. to remain valid till completion of full ordered quantity.
8. EMD : The EMD submitted by you shall be refunded on submission of Security Deposit.

9. Price : The price shall remain firm and valid for at least one year from the date of issuance of the Purchase Order/completion of full quantity on order.  
In case of any cost reduction of Wagon/Wagon components by the Railway Board/our Client, reduced rate as applicable will be considered. Otherwise the price shall remain firm.
10. You should be registered under ESI & PF.
11. All Statutory obligations of your employees to be borne by you.
12. All safety measures of your employees to be borne by you
13. Idle Hours : There may be some periodical hold-up in continuity of supply of materials and for which no claims for idle hours will be entertained and shall not be compensated by BWT.
14. You shall be required to vacate the space/working site allotted to you for execution of the subject job immediately on completion/execution of order and till further notice, falling which an amount equivalent to 1% of the total order value shall be recovered from your bills/retention money/security deposit.
15. Documentation : The following documents to be submitted by you to the Account Department on monthly basis in the first week of every month :
  - a) Inspection report complete in all respect.
  - b) Wage Sheet of Employees.
  - c) ESI, PF documents.
16. Risk Purchase & Termination Clause : In the event of your failure to execute the contract fully or partly or termination of the contract or a portion thereof, BWT shall have the right to procure/execute the work through other agencies as decided by BWT, at your cost and risk.
17. Arbitration : All questions, disputes or differences of any kind whatsoever if occurs in course of execution of the contract between BWT and you, shall be settled mutually. However, the decision of BWT's Managing Director in regard to your liability/amount if any, will be final and conclusive.
18. The Company reserves the right to terminate the contract partially/wholly at any time of the contract period if you fail to carry out the job up to our satisfaction.

BRAITHWAITE & CO. LIMITED